

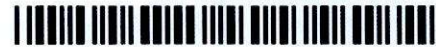


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Gloss Blk

D4021-5
Job Sheet 203510



Part No: D4021-5

Job Qty: 2 pcs

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No: Gloss Black

Due Date: 12/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
134	Rework - 1 - Startup	2 pcs	12/5/19	0.00	0.20		Powdercoat - 1		
							Powdercoat - 2		<i>BEB 19-11-29</i>
							Powdercoat - 3		
							Powdercoat - 4		<i>BK 19-12-6</i>
135	QC 3	2 pcs	12/5/19	0.00	0.00		QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		<i>M 19-12-11</i>
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
							QC 3 - 61		
							QC 3 - 81		
140	Packaging 3-1 - Stock - B4B	2 pcs	12/5/19	0.00	0.00		Packaging 3 - 1 - B4B	<i>FP-001</i>	<i>M 19-12-11</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

DAS
15
9-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	3-02
				QC 21 - SA - 53	
Part Op 134 - Scuff and re powder coat Powder coat white gloss as per QSI005 4.3.5 START TIME: _____ OVEN Descriptions: TEMPERATURE: _____ FINISH TIME: _____ 135 - (QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
M.U. 013206					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4021-5	Blanking Plate	2 pcs (1 ea)	134-Rework - 1 - Startup	5220798	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
134-Rework - 1 - Startup	D4021-5	2	15	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193		Diameter
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 11/20/19 2:42 PM dart.lacelle.linda

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Container No: S236195



Part: D4021-5

Job No: 203510

Serial No/Batch: S236195

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/28/19